

Date: Wednesday, 27/08/2008 12:43:10 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 41638
 Estimate Number : 10175
 P.O. Number :
 This Issue : 27/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : D2570
 Drawing Number : D2570 REV B
 Project Number : N/A
 First Issue : / / Type : MACHINED PARTS Drawing Revision : B
 Previous Run : 40986 Material :
 Due Date : 03/09/2008 Qty: 200 Um: Each
 Written By : *27/08.08.26*
 Checked & Approved By :
 Comment : Est E 02.08.29 Re-format; Removed finishing; Material changeK
 J
 est F 07.07.06 rev B dwg EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R0750 303 Round Bar 0.750



Comment: Qty.: 0.0810 f(s)/Unit Total : 16.1910 f(s)
 Material: Ø0.750 AISI 303 SS Rod (M303R0.750)
 Batch *M108877*

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL
 Machine as per folio FA198
 Deburr

SA 08/08/28

(206)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/08/28

(206)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

cmf 08/08/30

(206)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: *28/9/2*

(206)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 41638

Part Number: D2570

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/03 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



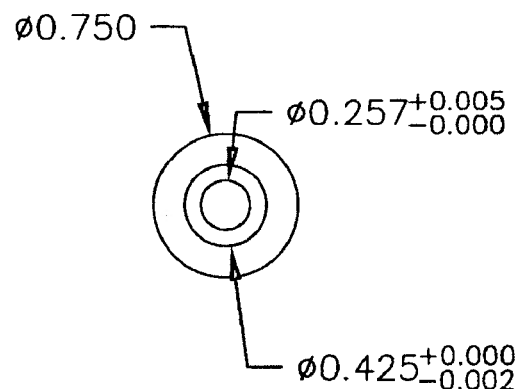
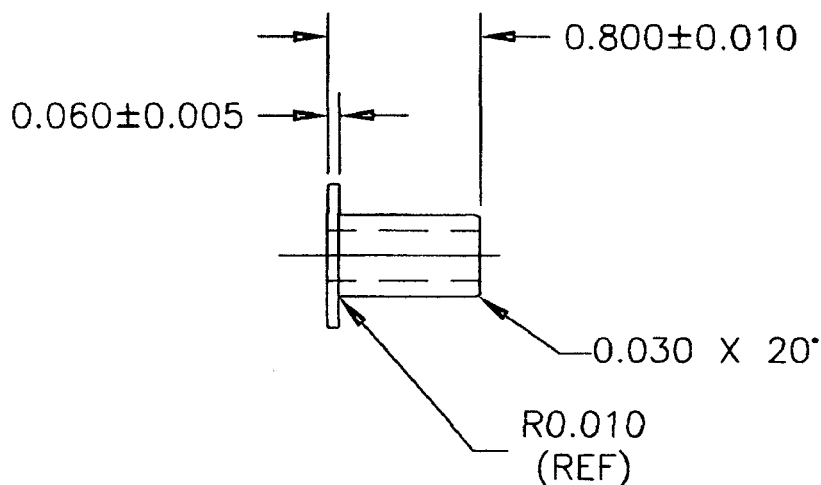
MF 08-07-03



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

RELEASED
07.06.28

*w/o D2570
41638*



D2570 BUSHING

D2570 BUSHING

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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